

Fitting Instructions

Toyota Supra 5 Speed Overdrive behind 6 Cylinder Jaguar Engine

1. Remove original Jaguar manual transmission, tailshaft, pressure plate, clutch plate and rear crossmember.
2. Extract the spigot bush out of the crankshaft.
3. Fit the new sintered bronze spigot bush into the crankshaft.
4. Bolt the new pressure plate and clutch plate supplied onto the engine.
5. Screw in the pivot ball to the bellhousing. Bolt bellhousing to the gearbox. Fit clutch arm and thrust race unit supplied in the kit.
6. Fit your original Jaguar slave cylinder onto our housing making sure of its condition first. Fit the adjustable push rod between the slave and fork. Mark the fork and drill the push rod hole to suit.
7. Modify your original Jaguar cross member or fabricate a new one to accept the Toyota rubber mount.
8. Fit the yoke supplied onto your Jag tailshaft and modify it to the required length.

NOTE:

- Alteration to the kit voids your warranty.
- Have your tailshaft balanced. Failure to do so eventually cracks the bellhousing.
- Individual items cannot be returned for credit if supplied in kit form e.g. engine mounts, hydraulic parts, clutch plates etc.