

Chev/Holden V8 Turbo Transmission TH-350/TH400/TH700R to Holden V8 Trimatic Engine Block

Instructions

1. Make sure the back of your engine block is clean and free of dirt, grease and foreign matter.
2. Screw the short end of the 4 x Offset Studs into the lower holes on each side of the engine block, making sure they are only finger tight.
3. Fit the Adaptor Plate onto the back of the engine block making sure the 4 x Offset Studs are below the surface of the Adaptor Plate.
4. Check the condition of the ring gear on your flex plate and replace if necessary. Bolt the flex plate onto your crank shaft in its original position.
5. Drive the Crank Adaptor supplied into the back of the crankshaft using 'Loctite' and a brass or copper drift, so as not to damage the face of the adaptor.
6. Use the 3 x Torque Converter Spacers between the torque converter and the flex plate and bolt together with the 3 x Bolts (coarse or fine) supplied.
7. Install your Chev/Holden V8 Turbo transmission onto the Adaptor Plate making sure it locates onto the 4 x Offset Studs and Chev/Holden 16mm dowels on the plate.
8. Fit the 4 x Nuts provided onto the 4 x Offset Studs and tighten.
9. Fasten your remaining 2 x factory bolts through the bell housing and into the Adaptor Plate.
10. Have your tail shaft balanced by a reputable company to avoid vibration, which can result in bell housing cracks.

*NOTE: Under NO circumstances use this Adaptor Plate Kit with a manual transmission.
Please feel free to contact us direct with any questions.*