

Fitting Instructions

Holden Commodore V6 Universal Engine Mounts

Our universal engine mount kit to install a Holden Commodore V6 into your vehicle is supplied un-assembled. This allows you to position the Holden Commodore V6 at exactly the height that you require for your specific vehicle.

Kit includes:

1. Engine mount rubber
2. Engine cross-mount (square tube)
3. Engine mount angle

Steps

1. Bolt the engine cross-mounts onto the engine mount rubbers.
2. Bolt the combination to the Holden Commodore V6 block.
3. Lower your engine block into the vehicle and position it in the centre of your engine bay.
4. Sit the 90° angles onto the chassis rails and line them up in the centre of the engine cross mount square tubing. NOTE: As no two chassis are identical, it may be necessary at this stage for some of the square tubing to be trimmed down.
5. Clamp the engine mount angles in place and tack weld them.
6. Line up all components and complete the welds around the engine cross mount square tubing and along the engine mount angles.

On some late model Holden Commodore V6 engine blocks there are 2 pins protruding 3mm from the engine block face. These need to be ground flat so the bellhousing sits flush with the engine block face.

