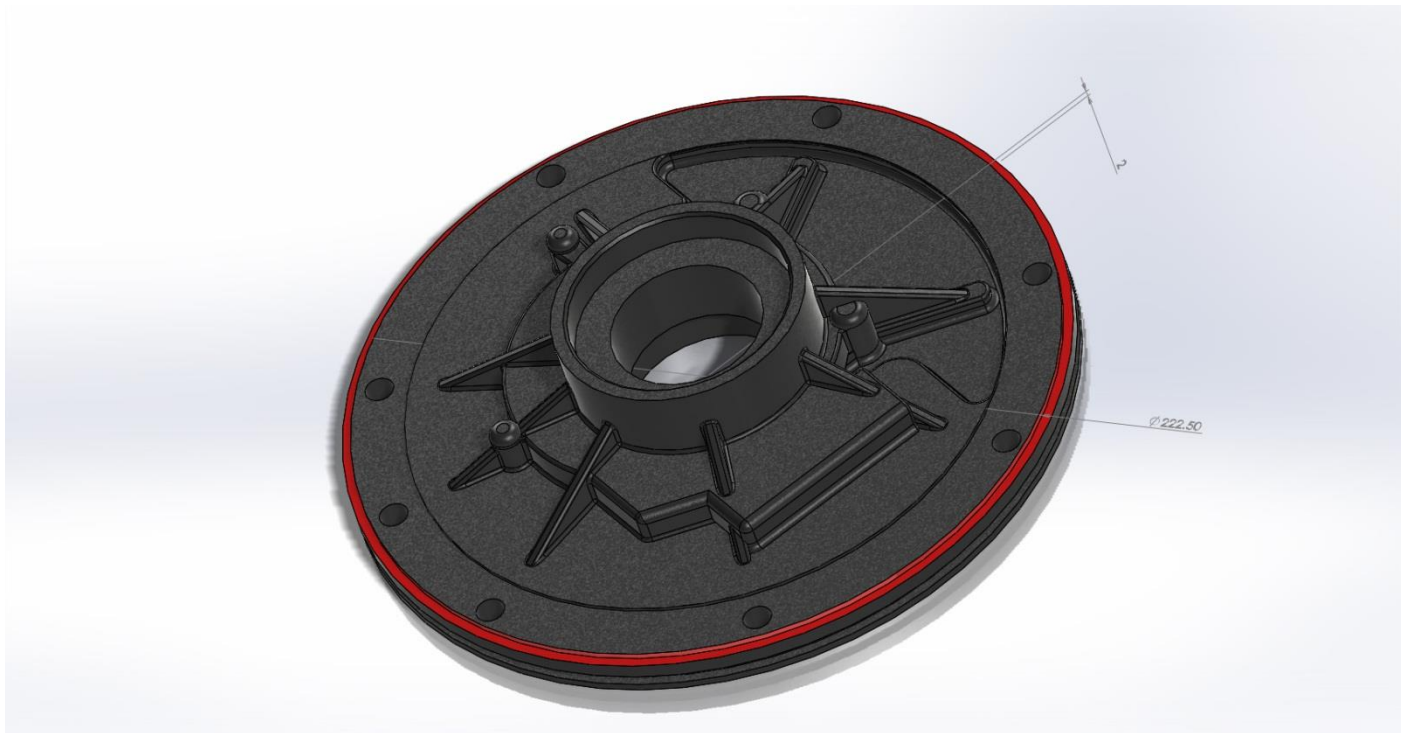


TH-400 Instructions



As the TH-400 pump does not have an accurate lip to locate the bell housing on, the pump has to be machined down to a diameter of 222.5mm x 2mm deep. This gives the Dellow Conversions bell housing a definitive locating point.